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COLORAZIONI-MATERIALI | COLORS-MATERIALS
COULEURS-MATIÈRES | COLORES-MATERIALES

La riproduzione su carta dei colori è infedele, confrontare le relative cartelle RAL. The printed colour chart cannot reproduce the actual colours with precision; refer to the RAL colour charts.
 Le nuancier ci dessous ne peut représenter fidèlement les teintes, voir un nuancier RAL. La reproducción de los colores no es fidedigna, consultar cartas RAL



RAL 1013



RAL 1021



RAL 1028



RAL 2002



RAL 2004



RAL 3000



RAL 3003



RAL 3005



RAL 4005



RAL 5010



RAL 5021



RAL 6005



RAL 6018



RAL 6027



RAL 6029



RAL 7001



RAL 7012



RAL 7016



RAL 8017



RAL 9005



RAL 9006



RAL 9007



RAL 9010



**MICACEOUS
GREY**

DUE TINTE ESCLUSIVE "BY CITY DESIGN".
 TWO EXCLUSIVE "BY CITY DESIGN" COLOURS
 DEUX COULEURS EXCLUSIVES POUR "BY CITY DESIGN".
 DOS COLORES EXCLUSIVOS "BY CITY DESIGN".



**CORTEN COLOR
MATT FINISH**

ACCIAIO VERNICIATO / ALLUMINIO VERNICIATO

Per i manufatti in acciaio verniciato, City Design utilizza, di volta in volta, il sistema di zincatura più adatto in base alle caratteristiche di spessore e/o forma di ciascun articolo, utilizzando alternativamente tre sistemi di zincatura:

- Zincatura a caldo
- Zincatura Sendzimir
- Zincatura elettrolitica a freddo

CICLO DI VERNICIATURA SU ACCIAIO E ALLUMINIO

1. Preparazione (sabbatura automatica o smerigliatura manuale)
2. Sgrassaggio alcalino
3. Risciacquo con acqua di rete
4. Risciacquo con acqua demineralizzata
5. Passivazione filmogena
6. Asciugatura con aria calda forzata a 160°C
7. Applicazione elettrostatica polvere poliestere pura
8. Polimerizzazione su forno con temperatura di 185°C
9. Raffreddamento
10. Controllo visivo e collaudo finale

COLORAZIONI

City Design utilizza vernici P.P. opache raggrinzanti (con diversi livelli di goffatura). Solo su alcuni prodotti, a richiesta e con sovrapprezzo, i materiali possono essere verniciati con finitura lucida.

POWDER COATED STEEL / POWDER COATED ALUMINUM

For coated steel structures, City Design uses, from time to time, the galvanizing system most suitable based on the characteristics of thickness and / or shape of each article, alternatively using three galvanizing systems:

- Hot-dip galvanizing
- Sendzimir galvanization
- Cold galvanization

COATING ON STEEL AND ALUMINIUM

1. Preparation (sandblasting automatic or manual sanding)
2. Alkaline degreasing
3. Rinsing with water system
4. Rinsing with demineralized water
5. Passivation film-forming
6. Drying with hot air 160°C
7. Application of electrostatic pure powder polyester
8. Polymerization in the oven 185°C
9. Cooling
10. Visual inspection and final test

COLORS

City Design uses paints P.P. wrinkled matt effect (with different levels of embossing) as standard. Only on some products, on request and with a surcharge, products can be coated with a glossy finish.

ACIER THERMOLAQUÉ / ALUMINIUM THERMOLAQUÉ

City Design utilise, de temps en temps, le système de galvanisation le plus approprié en fonction des caractéristiques d'épaisseur et / ou de forme de chaque article, en utilisant alternativement trois systèmes de traitement:

- la galvanisation à chaud
- la galvanisation Sendzimir
- la galvanisation électrolytique à froid

THERMOLAQUAGE SUR ACIER ET ALUMINIUM

1. Préparation (sablage automatique ou ébarbage manuel)
2. Dégraissage alcalin
3. Rinçage eau courante
4. Rinçage eau déminéralisée
5. Passivation filmogène
6. Séchage air chaud forcé à 160°C
7. Application de poudre polyester pure sans plomb ni TGIC
8. Polymérisation au four à une température de 185 ° C
9. Refroidissement
10. Inspection visuelle et test final

COULEURS

City Design utilise des peintures poudre polyester (PP) opaques structurées (avec différent niveau de relief). Sur certains produits, sur demande et avec plus, les produits peuvent être peints avec une finition brillante.

ACERO PINTADO / ALUMINIO PINTADO

Para los productos de acero pintado, City Design utiliza, de vez en cuando, el sistema de galvanización más adecuado basado en las características de espesor y / o forma de cada artículo, alternativamente utilizando tres sistemas de galvanización:

- galvanización por inmersión en caliente
- galvanización Sendzimir
- galvanización electrolítica en frío

PROCESO DE PINTURA (ACERO / ALUMINIO)

1. Preparación (chorro de arena automático o esmerilado manual)
2. Desengrasado alcalino
3. Aclarado con agua corriente
4. Lavado con agua desmineralizada
5. Pasivación filmogena
6. Secado mediante aire caliente a 160°C
7. Aplicación electroestática de polvo de poliéster puro
8. Polimerización en horno a una temperatura de 185 ° C
9. Enfriamiento
10. Inspección visual y control final.

COLORACIONES

City Design utiliza pintura en polvo de poliéster (PP) opaca (con diferentes niveles de gofrado). Solo en algunos productos, a petición y con un recargo, los materiales se pueden pintar con un acabado brillante.


VERY IMPORTANT ADDITIONAL NOTES TO THE PRICE LIST

For obvious needs of packing and transport, CITYDESIGN products are provided in simple components to assemble, except for those articles which can be delivered already fully assembled, thanks to their shape, weight and size. CITYDESIGN sales dept. is at your disposal for any further enquiry eventually needed.

City Design goods are delivered in ex-works unless otherwise agreed

City Design only accepts payments in Euro currency, unless otherwise agreed

 **For standard shelters, please always check with the support of CITYDESIGN sales dept, if they comply with local regulations in terms of snow load and wind resistance.**

 **Please always indicate if the goods will be placed in saline or highly polluted environments.**

§ code 1980016 - extra fixed cost for special RAL colour not listed in our standard colour table (net price)	308 €
§ colours not included in the RAL scale are to be quoted upon request and after validity check	
§ code 1980068 - extra on smooth finish colors	10%
§ code 1980061 - extra on the list price for sablé colors	3%
§ code 1980062 - extra on the list price for antigraffiti treatment on powder coated steel	5%
§ code 9000230 - fast dry retouch spray. Net price	21 €
§ code 1980059 - extra on the list price for extra coat of primer	3%
§ code 1980063 - extra on the list price for stainless steel electropolishing (if not included)	6%
§ code 9000237 - Owatrol anti-washout treatment - 1lt (net price not discountable)	37 €
§ code 9000236 - Owatrol anti-washout treatment - 5lt (net price not discountable)	146 €
§ code 1980055 - extra on the list price for anti-washout treatment	8%
§ code 9000221 - pigmented treatment for exotic wood - 1lt can (net price)	14 €
§ code 9000222 - pigmented treatment for exotic wood - 5lt can (net price)	68 €
§ code 9000223 - pigmented treatment for exotic wood - 10lt can (net price)	134 €
§ code 9000224 - anti-grey cleaner for exotic wood - 1lt can (net price)	11 €
§ code 9000225 - anti-grey cleaner for exotic wood - 10lt can (net price)	93 €
§ code 1980048 - extra on the list price for reinforced packaging	3%
§ code 9000310 - glass packaging for shelters	162 €

EXTRA COST FOR ASSEMBLED PRODUCTS (NET PRICE)

§ extra cost for steel bench	30 €
§ extra cost for wooden bench	38 €
§ extra cost for steel bench with backrest	41 €
§ extra cost for wooden bench with backrest	49 €
§ extra cost for WAVE table	49 €
§ extra cost for tables	41 €
§ extra cost for displays	52 €

* Products in **certified exotic wood with FSC 100% origin** will have an increased cost (indicatively 20/25% depending on the items and the wood measure) and supply times for which we normally need 8 weeks above the normal production time.

** **exotic wood and larchwood** are always provided **with pigmented treatment**

*** Natural wood is available without any surcharge, only if clearly expressed in the order

**** In case any good is to be placed in saline, industrial or harsh environment, the suitability and the eventual treatments recommended are to be verified with Metalco

CITYDESIGN 2021

CUSTOMIZATIONS

To customize the litter bins with wording and/or logos, there are two possibilities, both with advantages and disadvantages

TYPE	ADVANTAGE	DISADVANTAGE
> screen printing/ pad printing	long lasting, resistant to vandalism	fixed costs
> sticker application	low cost, small quantities	limited resistance

MODEL	FIXED COSTS screen/pad	PRINT /EACH		FIXED COSTS sticker	STICKER
EPICO 3 - lid	169	7	full cover	0	8
EPICO 4 - lid	225	9	full cover	0	10
EPICO - casing	not available	not available	casing front + back	0	8
DIVISION	204	7	max 50x540	0	12
DUO H=600 / 850	204	7	max 50x700	0	12
DUO H=1300	245	9	max 50x1200	0	14
FIORE	not available	not available		0	4
MIANE - side	204	7		0	12

**** ALL PRICES ARE NON DISCOUNTABLE NET PRICES**

***** THE APPLICATION OF THE ANTI-GRAFFITI TREATMENT (WHERE NOT INDICATED) HAS AN EXTRA COST OF 5% ON THE LIST PRICE**

****** BOTH STICKERS AND PRINTS ARE MONOCHROMATIC**

WARNING! CUSTOMIZATIONS, BOTH PRINTS AND STICKERS, NEED A SMOOTH FINISH